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D205-634-113
Job Sheet 182078



Part No: D205-634-113

Job Qty: 1 ea

Part Name: Skidtube with Thru-Bolt Standard Wearplates Fits LH or RH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/17/18

Job Tracking No:

Due Date: 9/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV I SHEET 13 IPP REV:B 14.04.21 NEW ISSUE DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	1 Ea	9/14/18	9/14/18	0.00	0.00	Start Up Stores/Pkg-1	0.00	SEP 24 2018
110	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging1-2	0.00	SEP 24 2018
120	QC	1 pcs	9/14/18	9/14/18	0.00	0.00	QC4	0.00	SEP 24 2018
125	DC	1 pcs	9/14/18	9/14/18	0.00	0.00	DC	0.00	SEP 24 2018
130	Packaging	1 pcs	9/14/18	9/14/18	0.00	0.00	Packaging3-1	0.00	SEP 24 2018
140	QC21-FG	1 Ea	9/14/18	9/14/18	0.00	0.00	QC21	0.00	SEP 24 2018

Part Op 125 - Photocopy bluefile & type labels per PPP D205-634-113 CHG 001
Descriptions: 130 - Identify and pack for shipping as per PPP D205-634-113

HLG 18-09-25

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
D205-634-145	Replacement Skidtube with Thru-Bolt Standard Wearplates Fits LH or RH	1 Ea (1 ea)	90-Start up Operation	5056289
K10003	Saddle	1 Ea (1 ea)	90-Start up Operation	5100706

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	D205-634-145	1	3	0
	K10003	1	8	0

Part Specifications

Specifications could not be found.

Plex 8/17/18 7:12 AM Dart.lajeunesse.marie



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Container No: S113043



Part: D205-634-113

Job No: 182078

Serial No/Batch: S113043

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH96-88 Issue 2 FAA STC SR00563NY 08/08/11 FASA

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order: _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAIN Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐	Cross to Small I Finish Compos
Part No. _____			
NCR No. _____			

Date : _____	Step #: _____	QTY Effective : _____
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Description Work Order Deviation	Dispos

Approval

Root Cause				FAULT CATEGORY			
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐		
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐		
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐		
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐		
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐		
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐		
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐		
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐		
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐		
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐		
Past Expiry Date ☐	Manufacturing Process ☐						
Misidentified ☐	Past Due ☐	OTHER : _____					